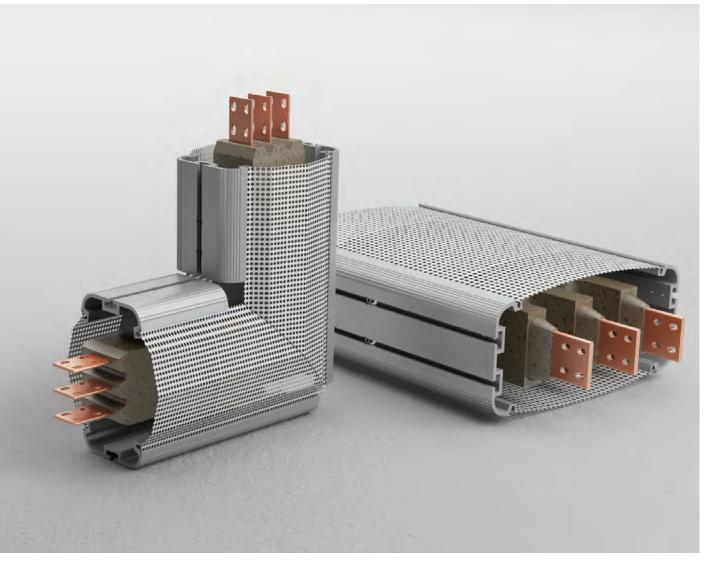


E-LINEMV Medium Voltage Busbar Systems



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E-LINE MV General Introduction





Medium Voltage (MV) is manufactured within a single housing, the conductor copper are embedded in DURACOMP insulation which is a composite material of epoxy resin and pure silica minerals with Cu conductors specially selected and the epoxy resin. Medium Voltage busbar systems are designed to operate at voltages of 12 kV and 24 kV. Manufactured as standard up to a rating of 5000 A. Please contact us for higher amperage applications.

Areas of Use

Exterior environments, industrial buildings, petrochemical buildings, regions with flood risk, oil and natural gas industry

MV System Benefits

- Products tested in accordance with international standards
- Corrosion-resistant
- Chemical-resistant
- ▶ Resistance against insects and rodents
- ► Usable in tropical environments
- ► High mechanical strength
- ► Without stack effect
- ▶ Highly resistant to short circuit
- ► Low voltage drop when compared with cable

Short-Circuit Withstand

 Special design for occupying minimum space based on ampere level.

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- Electroerosion resistant
- UV resistant
- Designed to improve heat loss
- Maintenance-free busbar
- Easy Assembly
- ► An ideal high temperature environments

Short-circuit resistance values tested are presented on the table. High busbar resistance can be seen based on the short-circuit values to be calculated.

Busbar Drawings

You may receive professional assistance is available to our clients by contacting our nearest dealer, distributor or our Project & Design departments for Busbar drawings Blueprints and calculating cost estimates.



High IP Insulation

DURACOMP is a composite material of epoxy resin and pure silicon which gives the E-LINE MV busbar range a high mechanical strength and resistance to high temperatures and external effects as listed on Page 2

EAE Medium voltage busbar systems are manufactured using high density and high conductivity copper conductors. Contact areas of copper conductors can be coated by tin or optionally silver.

Ease of Heat Transfer

Heat forming on the additives used in the system with high heat transfer is easily dissipated to the environment by means of the housing.

Short-Circuit Withstand

High mechanical and thermal resistance thanks to the DURACOMP material.

Housing:

E-Line MV busbar is produced by combining the Duracomp insulated conductor within an extruded aluminium housing.

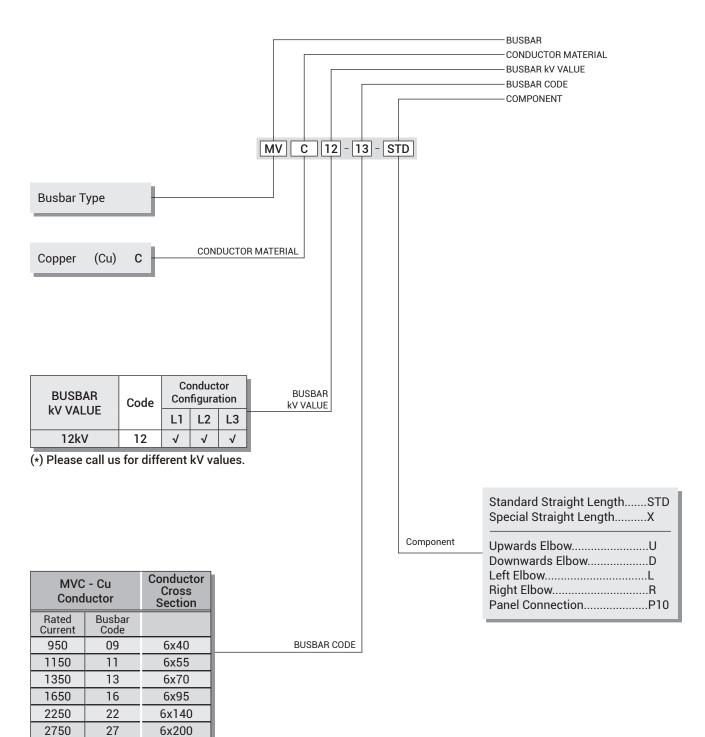
- Light aluminium case

- High Mechanical Strength and Chemical Resistance
- Adjustable support system
- Safety earth continuity
- Very less magnetic field

The "DURACOMP" is a composite material of epoxy resin and pure silicon which gives the E-LINE MV busbar range a high mechanical strength and resistance to high temperatures and external effects.

Conductors are of 99.95% purity electrolytic copper electrolytic copper.





Technical Characteristics

► Copper Conductor (Cu)

Rated Current	l,	А	950	1150	1350	1650	2250	2750
Busbar Code			09	11	13	16	22	27
Standards		IEC 62271-200 Edition 2.0 2011-10; IEC 62271-307 Edition 1.0 2015-09;				-6 Edition 1 e to IEC 622	.0 2012-05; 71-200	
Rated Voltage	U _r	kV	12	12	12	12	12	12
Rated power frequency withstand voltage	U _d	kV	28	28	28	38	38	38
Rated impulse withstand withstand voltage	Up	kV	75	75	75	95	95	95
Rated Frequency	f _r	Hz	50	50	50	50	50	50
Partial Discharge		рС	< 20	< 20	< 20	< 20	< 20	< 20
External Mechanical Impacts (IK Code)*	50J, gre	eater than IK	10					
Rated Short-time Withstand Current (1s)	l _k	kA _{rms}	25	25	43	43	71,3	71,3
Rated Peak Withstand Current	l _{ke}	kA	65	65	112	112	185,5	185,5
Rated Short-time Withstand Current for PE Conductor (1s)	I _P	kA	15	15	26,3	26,3	42,4	42,4
Rated Peak Withstand Current for PE Conductor	I _{pe}	kA	39	39	72,4	72,4	110,2	110,2
MEAN PHASE CONDUCTOR CHARACTERISTICS AT RATED CURRENT I	n							
Resistance at a conductor temperature of 20°C	R ₂₀	mΩ/m	0,077	0,057	0,045	0,0352	0,0223	0,0162
Resistance at an ambient air temperature of 35°C	R	mΩ/m	0,104	0,078	0,061	0,0474	0,0304	0,0224
Reactance (Independent from Temperature)	Х	mΩ/m	0,116	0,097	0,084	0,0788	0,0576	0,0442
Positive and negative sequence impedances at an ambient air temperature of 35°C	Z	mΩ/m	0,156	0,125	0,104	0,0919	0,0651	0,0496
Positive and negative sequence impedances at an ambient air temperature of 20°C	Z ₂₀	mΩ/m	0,139	0,113	0,096	0,0863	0,0618	0,0471
Rated Power Loss at 35°C		Watt	278	297,1	324	370,3	443,3	491,7
DC Resistance at a conductor temperature of 20 °C for Phases	R _{phdc}	mΩ/m	0,071	0,050	0,039	0,030	0,019	0,013
DC Resistance at a conductor temperature of 20°C for PE	R _{PEdc}	mΩ/m	0,012	0,012	0,012	0,009	0,006	0,013
SECTIONS								
Phase Conductor		mm²	240	330	420	570	840	1200
PE (Housing)		mm²	5944	5944	5944	8105	8905	9704
Conductor Cross Section		mm x mm	6x40	6x55	6x70	6x95	6x140	6x200
Busbar Weight (3 Conductors)		kg/m	48,32	56,85	63,89	76,18	97,13	124,54
MEAN FAULT-LOOP CHARACTERISTICS								
Zero-sequence Impedance								
Zero-sequence impedance at a conductor temperature of 20°C	Z _{(0)b20phPE}	mΩ/m	0,309	0,292	0,271	0,248	0,203	0,176
Zero-sequence impedance at an ambient temperature of 35°C	Z _{(0)bphPE}	mΩ/m	0,328	0,307	0,285	0,258	0,210	0,182
Mean Resistances and Reactances	(-)5pm E							
Resistance at a conductor temperature of 20°C	R _{b20phph}	mΩ/m	0,150	0,112	0,088	0,073	0,049	0,035
Resistance at a conductor temperature of 20°C	R _{b20phPE}	mΩ/m	0,089	0,071	0,059	0,049	0,035	0,028
Resistance at an ambient air temperature of 35°C	R _{bphph}	mΩ/m	0,203	0,153	0,121	0,099	0,067	0,048
Resistance at an ambient air temperature of 35°C	R _{bphPE}	mΩ/m	0,120	0,096	0,081	0,065	0,048	0,038
Reactance (Independent from temperature)	X _{bphph}	mΩ/m	0,221	0,184	0,160	0,150	0,115	0,084
Reactance (Independent from temperature)	X _{bphPE}	mΩ/m	0,170	0,153	0,140	0,129	0,106	0,087

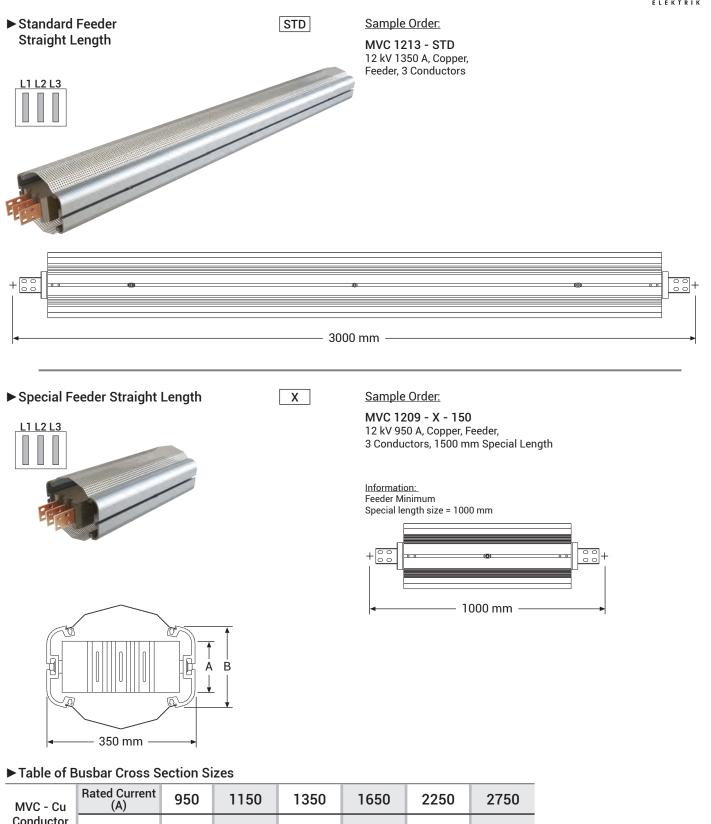
Standards

⁽¹⁾The weight per metre provided in table includes 1/3 of the weight of one block joint.



Standard Straight Length





MVC - Cu	(A)	950	1150	1350	1650	2250	2750
Conductor E	Busbar Code	09	11	13	16	22	27
А	mm	90	105	120	145	190	250
В	mm	192	192	192	247	297	347



Attention ! The standard mounting of the MV busbar is with the conductors on edge. This allows for the easy application of the resin at the joint.

Elbows



Sample Order: ► Upwards Downwards Elbow U D MVC 1211 - U 12 kV 1150 A, Copper, Feeder, 3 Conductors 742 mm L1 L2 ■ L3 742 mm ► Left Right Elbow Sample Order: R L MVC 1209 - R 12 kV 950 A, Copper, Feeder, 3 Conductors Х L1 L2 L3 Χ-► Table of Busbar Cross Section Sizes **Rated Current** 950 1150 1350 1650 2250 2750 MVC - Cu (A) Conductor **Busbar Code** 09 22 11 13 16 27 590 Х 580 595 685 740 mm 635 ► Panel Connection P10 Sample Order: T10 MVC 1213 - P10 12 kV 1350 A, Copper, Feeder, 3 Conductors For Panel Feeder 512 mm 89[']0 mm 208 mm 肿 đđ 378 mm

170 mm

L3

L2

L1

120 mm

142 mm 142 mm

480 mm

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Horizontal & Vertical Cast Resin Busbar Applications



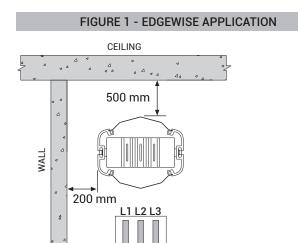


FIGURE 4 - SAMPLE WALL CROSSING WITH FIRE BARRIER

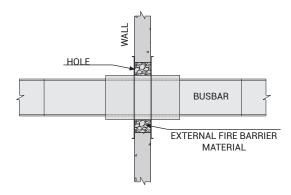
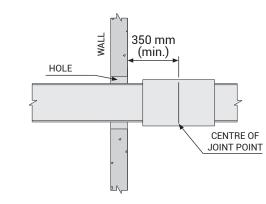
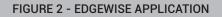


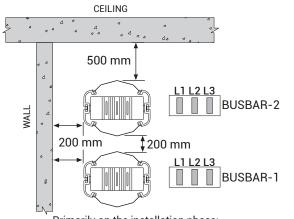
FIGURE 5 - STANDARD WALL CROSSING



Attention !

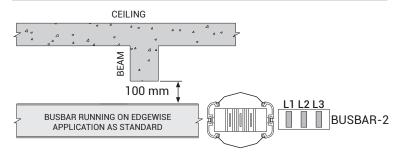
- For correct installation, the dimension from the busbar to the ceiling should not be less than 500mm
- The joint should be not come across to Beams.
- The dimensions given above are minimum values.
- All dimensions are given in mm.





Primarily on the installation phase; BUSBAR-1 line should be installed before BUSBAR-2 line.

FIGURE 3 - CROSSING UNDER A BEAM ON EDGEWISE APPLICATION

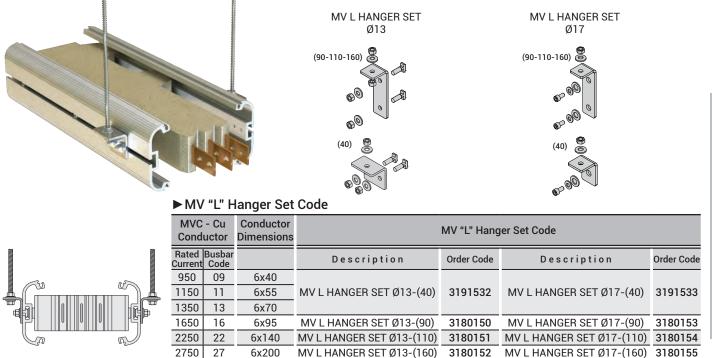


Cast Resin Installation Tools

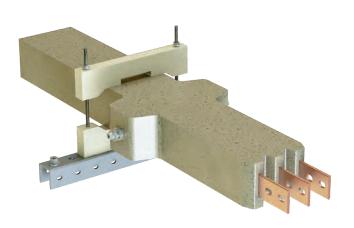
Description	Order Code
CR Joint Area Mixer	5000132
CR Plastic Hammer	5000310
CR Spoon Brush	5000311
MV Allen Torque Set	5000664
Disposable Coverall	5003622

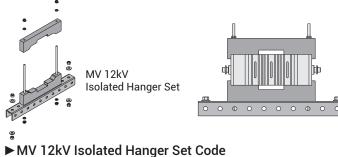


EAE



Note: Ø17 Panel Connection for Special Suspension. It is not included in the rod hanger set.





MV 12kV Isolated Hanger Set Code

MVC Cond		Conductor Dimensions	MV 12kV Isolated Hanger Set Code		
Rated Current	Busbar Code		Description	Order Code	
950	09	6x40			
1150	11	6x55	MV 12kV ISOLATED HANGER SET	3195616	
1350	13	6x70	HANGEN DET		
1650	16	6x95	MV 12kV ISOLATED		
2250	22	6x140	HANGER SET	3195562	
2750	27	6x200	HARGENGET		

► 12kV Additional Zone Weights

<u> </u>							
MVC - Cu Conductor							
Rated Current	Busbar Code						
950	09	6x40	12,0				
1150	11	6x55	13,5				
1350	13	6x70	14,0				
1650	16	6x95	15,5				
2250	22	6x140	18,5				
2750	27	6x200	22,5				

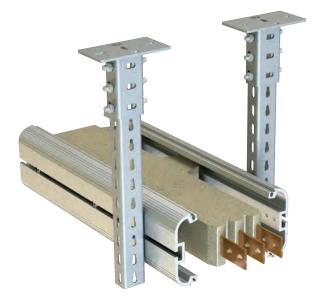


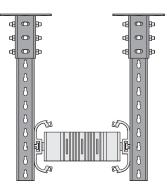
Total mixture weight of 1 Bucket is 15 kg

• When determining the material to be consumed for joint point, the installation of joint point weighing 15 kg and its multiples should be included in the work plan for the same day. Otherwise, since the remaining material will happen a curing reaction, it cannot be used in another day's work plan and will be scrapped. Material planning should be done taking this detail into consideration. Trunking Support

E-LINE MV







► Ceiling Fexing Element

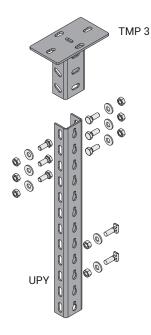
Description	T (mm)	Tensile Load (kg.)	Weight (kg./pcs)	Order Code	Pack (pcs)
TMP 3	4	900	1,689	3086554	10

Note: The bolt set is not included in the product. Please order separately.

► Heavy Duty S	upports	(U)
	_	

Description	T (mm)	L Weight (mm) (kg./pcs)		Order Code
UPY 150	4	150	0,586	3004486
UPY 300	4	300	1,172	3004487
UPY 400	4	400	1,562	3004489
UPY 500	4	500	1,956	3004491
UPY 600	4	600	2,343	3004493
UPY 700	4	700	2,728	3004495
UPY 800	4	800	3,124	3004496
UPY 900	4	900	3,515	3004497
UPY 1000	4	1000	3,945	3004498
UPY 1100	4	1100	4,296	3004499
UPY 1200	4	1200	4,686	3004500
UPY 1300	4	1300	5,071	3004501
UPY 1400	4	1400	5,467	3004502
UPY 1500	4	1500	5,917	3004503
UPY 1600	4	1600	6,248	3004504
UPY 1700	4	1700	6,633	3004505
UPY 1800	4	1800	7,029	3004506
UPY 1900	4	1900	7,414	3004507
UPY 2000	4	2000	7,811	3004508
UPY 3000	4	3000	11,716	3001954

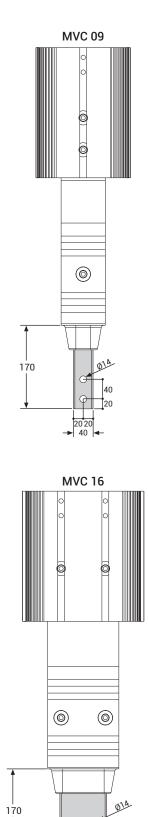
TMP 3 Fixing Element Mounting; 6 pcs M10x30 Bolt, 12 pcs M10 Washers, 6 pcs M10 Spring Washers, 6 pcs M10 Nuts should be used.



Panel Connection

► Two Dimensional Drawings of Panel Modules P10 Panel Mounted Modules





40

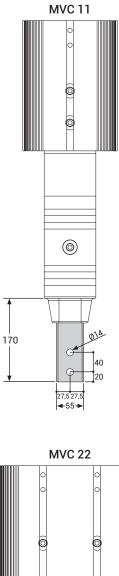
20

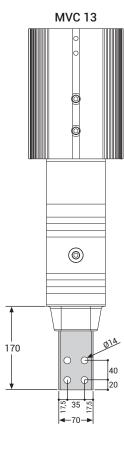
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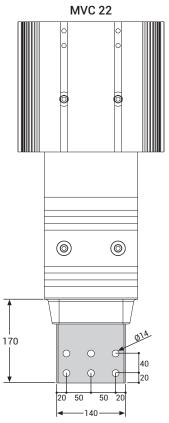
22,5

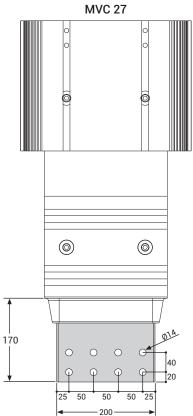
50

22,5 -95



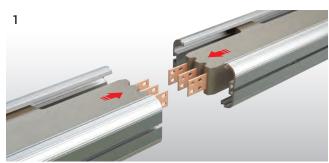




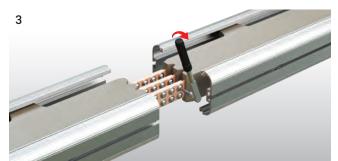


E-LINE MV Horizontal Application

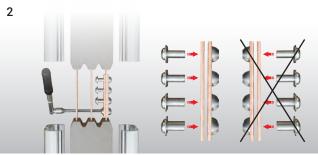




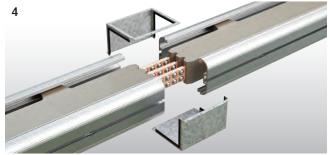
The ends of the conductors of the busbars are cleaned with a clean dry cloth. The busbars have to be fixed in the sameaxis, with a max. distance of 10 mm between the two conductors.



All bolts must be tightened to 72 Nm with torque wrench.



As shown on the figure, junction plates fixed as the bolts face the same direction at all times.



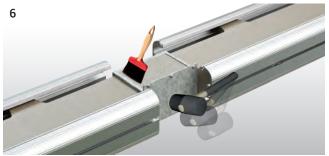
Before assembling the casting moulds, inner surfaces of casting moulds have to be wiped with clean dry cloth.



The prepared for casting should be cast from the same spot at all times.



After the curing of the cast material is completed the sheet metal moulds can be removed. (Reaction is completed within 8 - 24 hours based on the air temperature.) The flexibles are fitted to the profiles grooves for earth continuity.



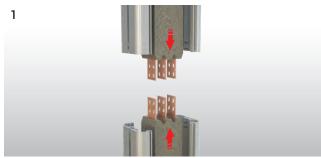
The material should be 'vibrated' with the help of a plastic hammer to remove the air in the material. Then the air bubbles on the surface have to brushed.



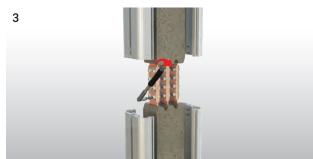
Joint protection pieces of perforated aluminium should be fitted.

E-LINE MV Vertical Application





The ends of the conductors of the busbars are cleaned with a clean dry cloth. The busbars have to be fixed in the sameaxis, with a max. distance of 10 mm between the two conductors.



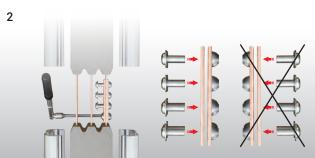
All bolts must be tightened to 72 Nm with torque wrench.



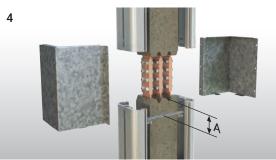
The prepared for casting should be cast from the same spot at all times.

7

After the curing of the cast material is complete the sheet metal moulds can be removed. (Reaction is completed within 8 - 24 hours based on the air temperature.)The flexibles are fitted to the profiles grooves for earth continuity.



As shown on the figure, junction plates fixed as the bolts face the same direction at all times.



Support sheets are secured on the lower part of juncture area by stem bar. A min. 50-60 mm. The joint moulds are affixed on the support sheet by cleaning with a dry and clean piece of cloth.



The material should be "vibrated" with the help of a plastic hammer to remove the air in the material. Then the air bubbles on the surface have to brushed.



Joint protection pieces of perforated aluminium should be fitted.



950 A TO 2750 A MEDIUM VOLTAGE BUSBAR SYSTEMS (E- LINE MV) GENERAL PRODUCT SPECIFICATIONS

1- Standards & Certification:

-Busbar trunking system shall be designed in accordance with the international standards IEC 62271-200 and IEC 61439-6, type tests thereof shall be conducted and manufactured in accordance with the standard. Type tests shall be conducted by independent and accredited testing and certification bodies with international validity and certified accordingly. Short-circuit type tests and the following 3 main type tests shall be conducted for each current rating of busbar system and conformity certificate for the standards shall be obtained.

2- Overall System Structure

Busbar system should be with low impedance complying with the following specifications. This should be accomplished by placement of the tin coated conductors within the material with no entrapped air within.

2.1- Electrical Values

- Nominal insulation voltage of 12kV busbar trunking system should be 28kV.
- For the tin coated copper, the environmental temperature should be maximum 40 °C while the maximum temperature rise should be 90 K.
- Busbar trunking 3 sec. encryption must be required.
- Minimum short circuit values of busbar should be as follows

For Cu Conductors;

950-2750A : phase-phase 1 sec. value 25kA, peak value 65kA

2.2- Housing and Overall Structure

- Housing of busbar lengths is a special design and should be manufactured from a cast material.
- The structure of the busbar lengths shall have tin plated conductors along their complete length within the housing.

- In the busbar trunking system, there should be down-up and right-left turning elements, panel, transformer and cable connection elements, closure, horizontal and vertical expansion elements as a standard. Special modules and special size busbar lengths that may be required during the implementation of the project should be able to be manufactured within a short time and in accordance with the standard specification and technique.

- If busbar runs pass through the building expansion joint a horizontal expansion element shall be used in the run. Besides, horizontal dilatation element should be used at each 40 m on the horizontal lines.

2.3- Conductors and Phase Configuration

- Busbar trunking systems conductors shall be high conductivity copper with 99.95% / 99.99% between 950-2750A.
- Busbar trunking system should be in the following conductor number and phase configuration

a) 3 Conductors / PE housing

- Copper conductors should be 99.95% electrolytic copper. Minimum conductivity value should be 56 m/mm². Entire surfaces of the electrolytic copper conductors should be tin-coated.

2.4- Insulation Structure

- High conductivity bars; It must be insulated with a special composite material formed by a mixture of specially selected sand, calcite and epoxy resin. This material should be suitable for temperature changes and thermal expansion. High protection should be provided against external impacts.

- Insulation structure must be such that it can operate at -70 + 150 $^\circ$ C.

2.5- Modular Joint Structure

- The phase conductors shall be joined using two junction plates per phase of suitable cross section to maintain the rating integrity of the conductors. These plates shall be secured using bolts with non-sharp tips torqued to 72 Nm. The joint shall be completed using a mixture of epoxy and silicon to match the material of the busbar lengths. This materialshould be compliant with temperature changes and thermal expansion. It should ensure high protection against external impacts. Juncture point bolts should be tightened with torque wrench set to 72 Nm (55 lbft)

3- Assembly and Commissioning Tests

- The assembly of the busbar trunking system should be performed in accordance with the electrical project, electrical single line diagram, layout plans and detailed busbar application projects in line with the type and current values indicated on these plans, instructions provided by the manufacturer should be strictly abided with during the assembly process. Joint bolts shall definitely be tightened by the torque wrench set to correct values and insulated accordingly.

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- Upon the completion of the assembly of the busbar system and controlling of the compliance to the project thereof and assembly instructions;

a) Di-Electric test with very low frequency should be conducted.

- b) Joint resistances and Line resistances should be measured.
- c) Phase sequences should be checked.

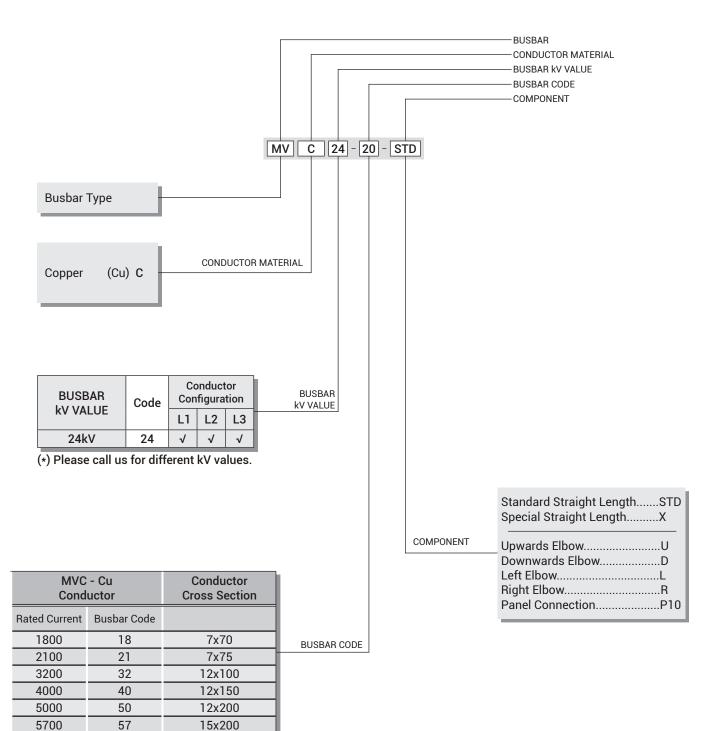
E-LINE MV Certificate

EAE

ПромМаш Тест			
PROMMASHTESTLIMITED COMPANY			
Test Center Principal Place of Business of the Legal Entity: 119530, Moscow city, Ochakovskoy Road, April 34, Office VII/6 (129530, opp0 Moscow, dow 34, nonsemunor VII, energina et al.			
Low-Voltage Equipment Test Laboratory Address in where the occreditation activity is executed: 143300 Moscow city, Chebovskiy District, Chebov town,			
Simferopol road, Apt.2 (142300 Московская область, Чековский район, Симфероловьеное шоссе, В.2) АРРВСИА			
PROMMASHTEST Test Center Directo S.A. Japan 28.11, 201	an W		
28,11 - Anno Jängstrand Sayra	08. I	DEKR	
	DEKRA	DENN	
	TEST REPORT	2221727.05-MHV	Page 1 of 53
28/3ILNVOK issue number and dated 28.11.2019 TEST REPORT	Applicant	: EAE Elektrik Asansör End. Insaat San, ve Tic, A.S. Akçaburgaz Mahallesi 119, Sokak No: 10 34510 Esenyurt / Istanbul	
	Application Date	Turkey 23 October 2017	
	Order Number Product	: 222172700 : Medium-voltage busbar trunking system (busw	av)
	Trade name	: EAE	
	Type/Model	: MVC 1211	
	Arnhem, 26 February 201 Manufacturer	: EAE Elektrik Asansör End.	
		Insaat San. ve Tic. A.S. Akçaburgaz Mahallesi 119, Sokak No: 10 34510 Esenyurt / Istanbul Turkey	
Scott Barries	Subject Requirements	Design verification IEC 62271-200 Edition 2.0 2011-10	
Partial reproduction and distribution of the protocol is strictly prohibited without the written authorization of PROMMASH TEST Limited Company.	Requirements	EC 61439-6 Edition 1.0 2012-05 EC 62271-307 Edition 1.0 2015-09	10
Test results indicated on this protocol are only valid for the samples tested.	Conclusion	STL Guide to IEC 62271-200 Edition 2.0 2011 : The product complies with the specified require	
	Tostad by	· Million 60	
	Tested by	: M. Lusing	
	Checked by	: A.D.J. Baas	DEKRA TEST REDORT 22200012HMV Page 1 of
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12 kV





Technical Characteristics



► Copper Conductor (Cu)

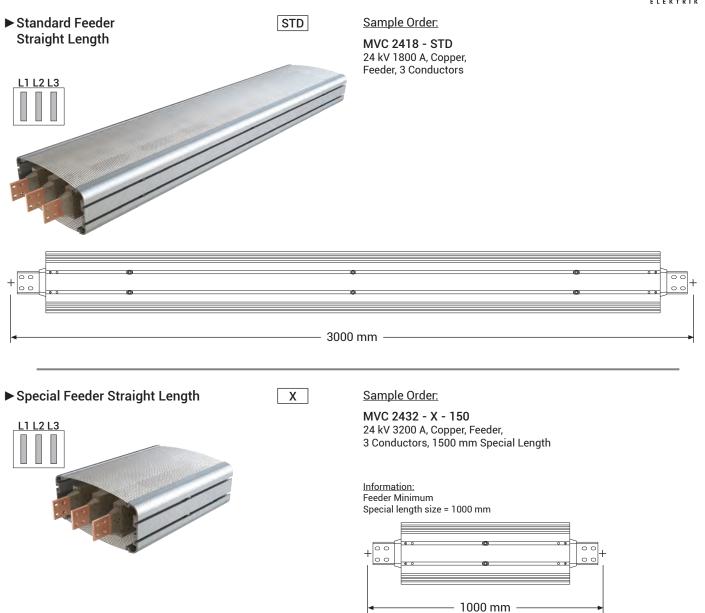
Rated Current	l,	Α	1800	2100	3200	4000	5000	
Busbar Code			18	21	32	40	50	
Standards						61439-6 Edition 1.0 2012-05; Guide to IEC 62271-200 Edition		
Rated Voltage	U _r	kV	24	24	24	24	24	
Rated power frequency withstand voltage	U _d	kV	50	50	50	50	50	
Rated impulse withstand withstand voltage	Up	kV	125	125	125	125	125	
Rated Frequency	f _r	Hz	50	50	50	50	50	
Partial Discharge		pC	< 20	< 20	< 20	< 20	< 20	
External Mechanical Impacts (IK Code)*	50J, > II	<10						
Rated Short-time Withstand Current (1s)	l _k	kA _{rms}	65	65	90,7	90,7	90,7	
Rated Peak Withstand Current	I _{ke}	kA	169	169	236	236	236	
Rated Short-time Withstand Current for PE Conductor (1s)	I _P	kA	39	39	55,7	55,7	55,7	
Rated Peak Withstand Current for PE Conductor	I _{pe}	kA	102	102	144	144	144	
MEAN PHASE CONDUCTOR CHARACTERISTICS AT RATED CURRENT IN								
Resistance at a conductor temperature of 20°C	R ₂₀	mΩ/m	0,0425	0,0401	0,0210	0,0126	0,0100	
Resistance at an ambient air temperature of 35°C	R	mΩ/m	0,0568	0,0547	0,0289	0,0172	0,0138	
Reactance (Independent from Temperature)	х	mΩ/m	0,1343	0,1303	0,1084	0,0879	0,0806	
Positive and negative sequence impedances at an ambient air tempe- rature of 35°C	Z	mΩ/m	0,1458	0,1413	0,1121	0,0896	0,0818	
Positive and negative sequence impedances at an ambient air tempe- rature of 20°C	Z ₂₀	mΩ/m	0,1408	0,1363	0,1104	0,0888	0,0813	
Rated Power Loss at 35°C		Watt	529	703,3	867,3	797,5	1010,5	
DC Resistance at a conductor temperature of 20 °C for Phases	R _{phdc}	mΩ/m	0,034	0,034	0,017	0,012	0,009	
DC Resistance at a conductor temperature of 20°C for PE	R _{PEdc}	mΩ/m	0,009	0,009	0,009	0,006	0,013	
SECTIONS								
Phase Conductor		mm²	490	525	1200	1800	2400	
PE (Housing)		mm²	8515	8515	8515	9394	10194	
Conductor Cross Section		mm x mm	7x70	7x75	12x100	12x150	12x200	
Busbar Weight (3 Conductors)		kg/m	104	106	122	152	187	
MEAN FAULT-LOOP CHARACTERISTICS								
Zero-sequence Impedance								
Zero-sequence impedance at a conductor temperature of 20°C	Z _{(0)b20phPE}	mΩ/m	0,269	0,253	0,220	0,211	0,192	
Zero-sequence impedance at an ambient temperature of 35°C	Z _{(0)bphPE}	mΩ/m	0,284	0,253	0,230	0,220	0,199	
Mean Resistances and Reactances	(9)001111							
Resistance at a conductor temperature of 20°C	R _{b20phph}	mΩ/m	0,089	0,055	0,047	0,032	0,025	
Resistance at a conductor temperature of 20°C	R _{b20phPE}	mΩ/m	0,062	0,056	0,041	0,033	0,026	
Resistance at an ambient air temperature of 35°C	R _{bphph}	mΩ/m	0,119	0,075	0,046	0,044	0,035	
Resistance at an ambient air temperature of 35°C	R _{bphPE}	mΩ/m	0,083	0,076	0,041	0,045	0,036	
Reactance (Independent from temperature)	X _{bphph}	mΩ/m	0,264	0,246	0,209	0,170	0,143	
Reactance (Independent from temperature)	X _{bphPE}	mΩ/m	0,169	0,156	0,142	0,122	0,108	

Standards

⁽¹⁾The weight per metre provided in table includes 1/3 of the weight of one block joint.

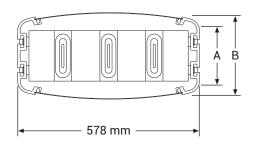
Standard Straight Length





► Table For Outer Dimension of Busbars

	Conductor Cross Section	7x70	7x75	12x100	12x150	12x200	15x200
MVC - Cu Conductor	Rated Current (A)	1800	2100	3200	4000	5000	5700
	Busbar Code	18	21	32	40	50	57
Α	mm	160	160	160	210	260	260
В	mm	247	247	247	297	347	347



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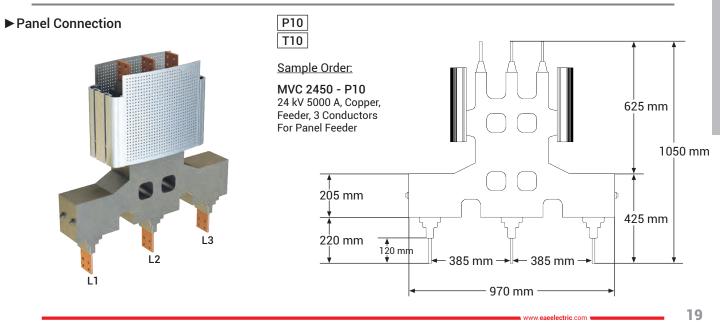
Attention ! The standard mounting of the MV busbar is with the conductors on edge. This allows for the easy application of the resin at the joint.

Elbows



Upwards Downwards Elbow Sample Order: U D MVC 2421 - U Ì 1 24 kV 2100 A, Copper, Feeder, 3 Conductors 1040 mm 🔲 L1 ■ L2 ■ L3 1040 mm +► Left Right Elbow Sample Order: R 000 L MVC 2432 - R 24 kV 3200 A, Copper, Feeder, 3 Conductors L1 L2 L3 0 0 Χ-► Table of Busbar Cross Section Sizes

	Conductor Cross Section	7x70	7x75	12x100	12x150	12x200	15x200
MVC - Cu Conductor	Rated Current (A)	1800	2100	3200	4000	5000	5700
	Busbar Code	18	21	32	40	50	57
Х	mm	690	690	690	740	790	790



Horizontal & Vertical Cast Resin Busbar Applications



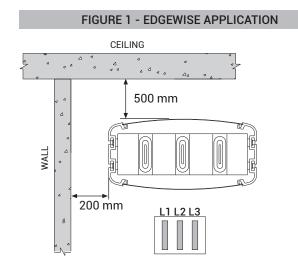
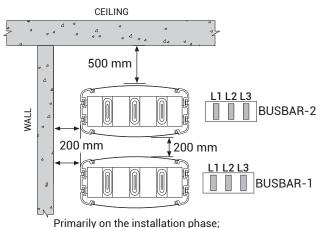


FIGURE 2 - EDGEWISE APPLICATION



BUSBAR-1 line should be installed before BUSBAR-2 line.

FIGURE 3 - CROSSING UNDER A BEAM ON EDGEWISE APPLICATION

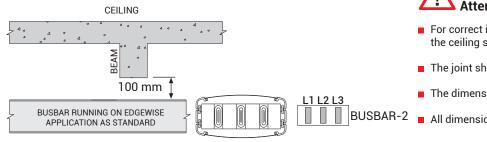


FIGURE 4 - SAMPLE WALL CROSSING WITH FIRE BARRIER

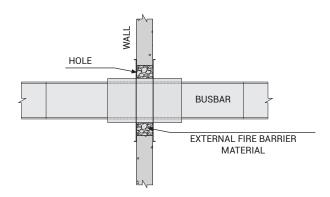
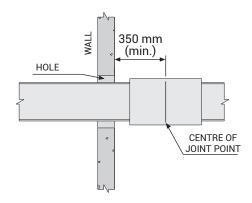


FIGURE 5 - STANDARD WALL CROSSING





- For correct installation, the dimension from the busbar to the ceiling should not be less than 500mm.
- The joint should be not come across to Beams.
- The dimensions given above are minimum values.
- All dimensions are given in mm.

Cast Resin Installation Tools

Description	Order Code
CR Joint Area Mixer	5000132
CR Plastic Hammer	5000310
CR Spoon Brush	5000311
MV Allen Torque Set	5000664
Disposable Coverall	5003622

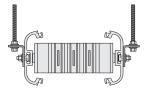


E-LINE MV Trunking Support









MV "L" Hanger Set Code

MVC - Cu Conductor Dimensions			MV "L" Hanger Set Code					
Rated Current	Busbar Code		Description	Order Code	Description	Order Code		
1800	18	7x70						
2100	21	7x75	MV L HANGER SET Ø13-(90)	3180150	MV L HANGER SET Ø17-(90)	3180153		
3200	32	12x100						
4000	40	12x150	MV L HANGER SET Ø13-(110)	3180151	MV L HANGER SET Ø17-(110)	3180154		
5000	50	12x200	MV L HANGER SET Ø13-(160)	2100152		2100155		
5700	57	15x200	WV L HANGER SET Ø13-(160)	3180152	MV L HANGER SET Ø17-(160)	3180155		

Note: Ø17 Panel Connection for Special Suspension. It is not included in the rod hanger set.

► 24kV Additional Zone Weights

MVC - Cu Conductor		Conductor Dimensions	Weight (kg)
Rated Current	Busbar Code		
1800	18	7x70	36,0
2100	21	7x75	36,0
3200	32	12x100	34,0
4000	40	12x150	41,5
5000	50	12x200	48,0
5700	57	15x200	48,0



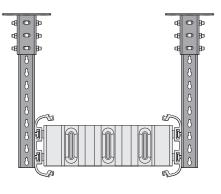
Total mixture weight of 1 Bucket is 15 kg

• When determining the material to be consumed for joint point, the installation of joint point weighing 15 kg and its multiples should be included in the work plan for the same day. Otherwise, since the remaining material will happen a curing reaction, it cannot be used in another day's work plan and will be scrapped. Material planning should be done taking this detail into consideration.









► Ceiling Fexing Element

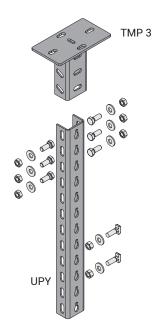
Description	T (mm)	Tensile Load Weight (kg.) (kg./pcs)		Order Code	Pack (pcs)		
TMP 3	4	900	1,689	3086554	10		
Manager I I I I I I I I I I I I I I I I I I I							

Note: The bolt set is not included in the product. Please order separately.

|--|

Description	T (mm)	L (mm)	Weight (kg./pcs)	Order Code
UPY 150	4	150	0,586	3004486
UPY 300	4	300	1,172	3004487
UPY 400	4	400	1,562	3004489
UPY 500	4	500	1,956	3004491
UPY 600	4	600	2,343	3004493
UPY 700	4	700	2,728	3004495
UPY 800	4	800	3,124	3004496
UPY 900	4	900	3,515	3004497
UPY 1000	4	1000	3,945	3004498
UPY 1100	4	1100	4,296	3004499
UPY 1200	4	1200	4,686	3004500
UPY 1300	4	1300	5,071	3004501
UPY 1400	4	1400	5,467	3004502
UPY 1500	4	1500	5,917	3004503
UPY 1600	4	1600	6,248	3004504
UPY 1700	4	1700	6,633	3004505
UPY 1800	4	1800	7,029	3004506
UPY 1900	4	1900	7,414	3004507
UPY 2000	4	2000	7,811	3004508
UPY 3000	4	3000	11,716	3001954

TMP 3 Fixing Element Mounting; 6 pcs M10x30 Bolt, 12 pcs M10 Washers, 6 pcs M10 Spring Washers, 6 pcs M10 Nuts should be used.



Panel Connection



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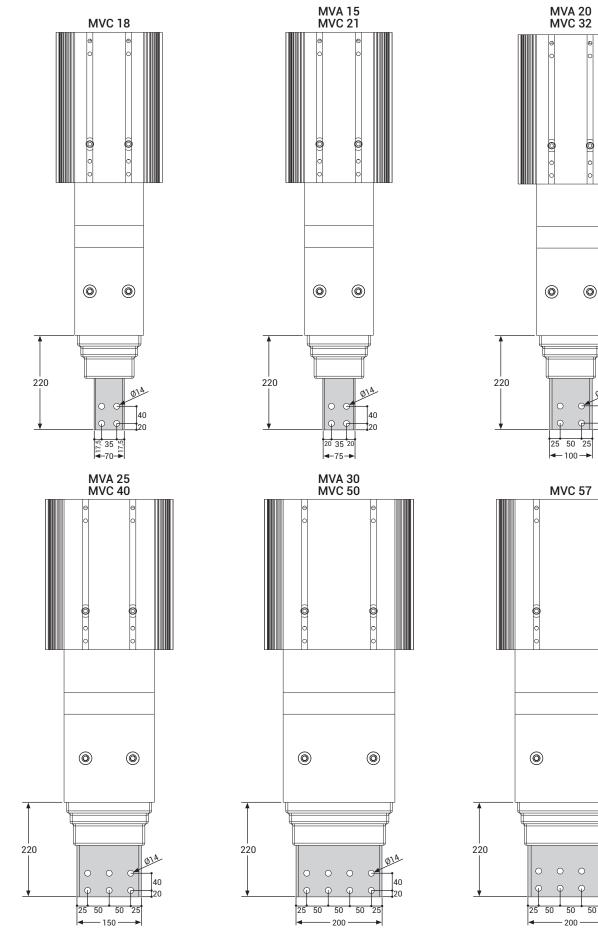
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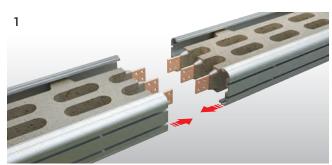
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► Two Dimensional Drawings of Panel Modules P10 Panel Mounted Modules

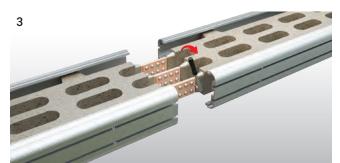


E-LINE MV Horizontal Application





The ends of the conductors of the busbars are cleaned with a clean dry cloth. The busbars have to be fixed in the same axis, with a max. distance of 10 mm between the two conductors.



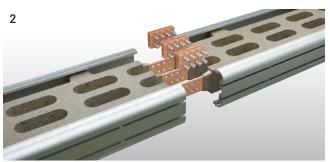
All bolts must be tightened to 72 Nm with torque wrench.



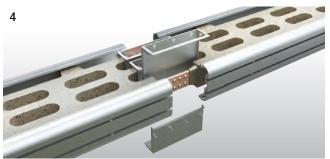
The prepared for casting should be cast from the same spot at all times.



After the curing of the cast material is completed the sheet metal moulds can be removed. (Reaction is completed within 8 - 24 hours based on the air temperature.) The flexibles are fitted to the profiles grooves for earth continuity.



As shown on the figure, junction plates fixed as the bolts face the same direction at all times.



Before assembling the casting moulds, inner surfaces of casting moulds have to be wiped with clean dry cloth.

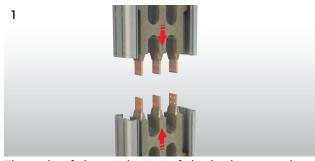


The material should be 'vibrated' with the help of a plastic hammer to remove the air in the material. Then the air bubbles on the surface have to brushed.

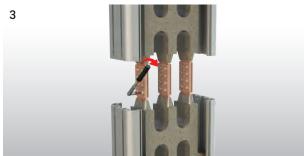


Joint protection pieces of perforated aluminium should be fitted.





The ends of the conductors of the busbars are cleaned with a clean dry cloth. The busbars have to be fixed in the sameaxis, with a max. distance of 10 mm between the two conductors.



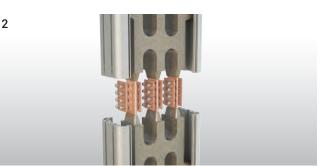
All bolts must be tightened to 72 Nm with torque wrench.



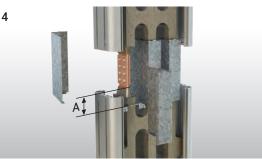
The prepared for casting should be cast from the same spot at all times.



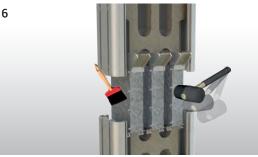
After the curing of the cast material is complete the sheet metal moulds can be removed. (Reaction is completed within 8 - 24 hours based on the air temperature.)The flexibles are fitted to the profiles grooves for earth continuity.



As shown on the figure, junction plates fixed as the bolts face the same direction at all times.



Support sheets are secured on the lower part of juncture area by stem bar. A min. 50-60 mm. The joint moulds are affixed on the support sheet by cleaning with a dry and clean piece of cloth.



The material should be "vibrated" with the help of a plastic hammer to remove the air in the material. Then the air bubbles on the surface have to brushed.



Joint protection pieces of perforated aluminium should be fitted.



1800A TO 5000 A MEDIUM VOLTAGE BUSBAR SYSTEMS (E- LINE MV) GENERAL PRODUCT SPECIFICATIONS

1-Standards & Certification:

- Busbar trunking system shall be designed in accordance with international standards IEC 62271-200 and IEC 61439-6, type tests thereof shall be conducted and manufactured in accordance with the standard. Type tests shall be conducted by independent and accredited testing and certification bodies with international validity and certified accordingly. Short-circuit type tests and the following 3 main type tests shall be conducted for each current rating of busbar system and conformity certificate for the standards shall be obtained.

2-Overall System Structure

Busbar system should be with low impedance complying with the following specifications. This should be accomplished by placement of the tin coated conductors within the material with no entrapped air within.

2.1-Electrical Values

- Nominal insulation voltage of 24kV busbar trunking system should be 50kV.
- For the tin coated copper, the environmental temperature should be maximum 40 °C while the maximum temperature rise should be 90 K.
- Busbar channels 3 sec. encryption must be required.
- Minimum short circuit busbar lengths should be as follows.

For Cu Conductors

800-2100 A : phase-phase 1 sec. value 65 kA, peak value 169 kA 3200-5000 A : phase-phase 1 sec. value 72 kA, peak value 187 kA

2.2-Housing and Overall Structure

- Housing of busbar lengths is a special design and should be manufactured from a cast material.
- The structure of the busbar lengths shall have tin plated conductors along their complete length within the housing.

- In the busbar trunking system, there should be down-up and right-left turning elements, panel, transformer and cable connection elements, closure, horizontal and vertical expansion elements as a standard. Special modules and special size busbar lengths that may be required during the implementation of the project should be able to be manufactured within a short time and in accordance with the standard specification and technique.

- If busbar runs pass through the building expansion joint a horizontal expansion element shall be used in the run. In addition horizontal expansion elements should be used at each 40 m on the horizontal lines.

2.3-Conductors and Phase Configuration

- Busbar trunking system should be copper conductive between 1800-5700A.
- Busbar trunking systems conductors shall be high conductivity copper.

a) 3 Conductors / PE housing

- Copper conductors should be 99.99% electrolytic copper. Minimum conductivity value should be 56 m/mm². Entire surfaces of the electrolytic copper conductors should be tin-coated.

2.4- Insulation Structure

- High conductivity bars; It must be insulated with a special composite material formed by a mixture of specially selected sand, calcite and epoxy resin. This material should be suitable for temperature changes and thermal expansion. High protection should be provided against external impacts.

- Insulation structure must be such that it can operate at -70 + 150 ° C.

2.5-Modular Joint Structure

The phase conductors shall be joined using two junction plates per phase of suitable cross section to maintain the rating integrity of the conductors. These plates shall be secured using bolts with non-sharp tips torqued to 72 Nm. The joint shall be completed using a mixture of epoxy and silicon to match the material of the busbar lengths. This material should be compliant with temperature changes and thermal expansion. It should ensure high protection against external impacts. Juncture point bolts should be tightened with torque wrench set to 72 Nm (55 lbft)

3-Assembly and Commissioning Tests

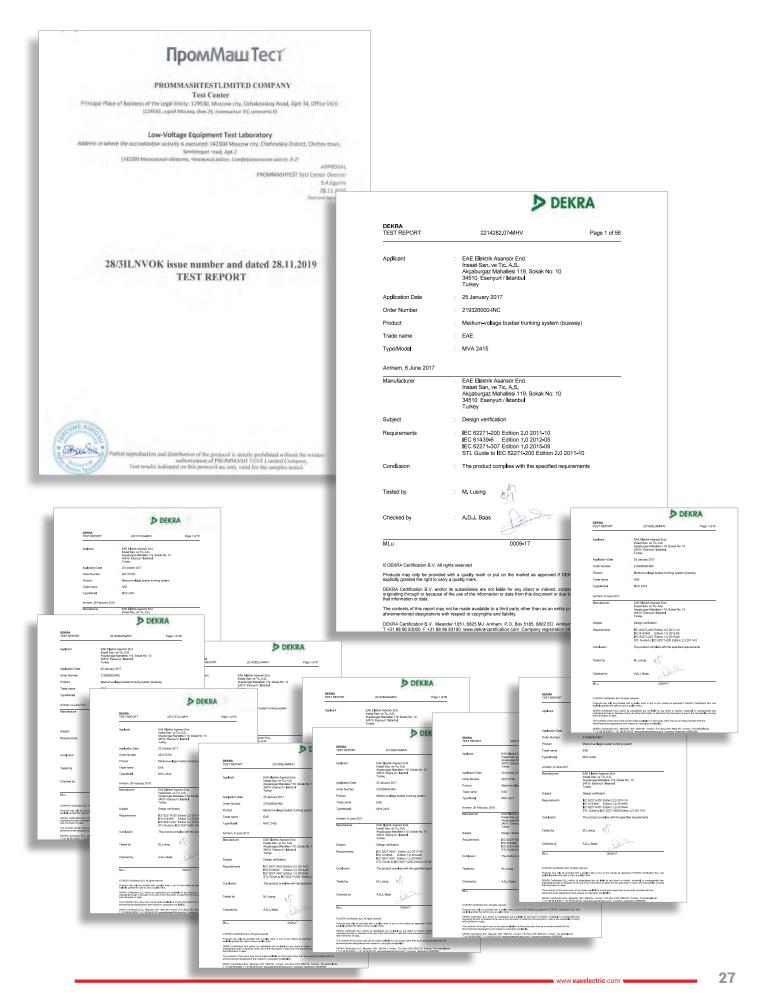
- The assembly of the busbar trunking system should be performed in accordance with the electrical project, electrical single line diagram, layout plans and detailed busbar application projects in line with the type and current values indicated on these plans, instructions provided by the manufacturer should be strictly abided with during the assembly process. Joint bolts shall definitely be tightened by the torque wrench set to correct values and insulated accordingly.

- Upon the completion of the assembly of the busbar system and controlling of the compliance to the project thereof and assembly instructions; a) Di-Electric test with very low frequency should be conducted.

- b) Joint resistances and Line resistances should be measured.
- c) Phase sequences should be checked.

Certificate





E-LINE MV Project Design Form



Component List		Company :	Project :	Project No :	Name : Date :	Signature :	
28		S.					Please dualicate this name for your own use

PRODUCT TYPES

BUSBAR ENERGY DISTRIBUTION SYSTEMS

CABLE TRAYS

TROLLEY BUSBAR ENERGY DISTRIBUTION SYSTEMS

INDOOR SOLUTIONS

SUPPORT SYSTEMS Please visit our website for the updated version of our catalogues. www.eaeelectric.com TAIWAN GHANA KUWAII FINLAND CHINZ QATAR ANZANIA CAMEROON GERMANY SINGAPORE GIUM URKE TANZANIA UXEMBOURG AUSTRIA INDIA ROATIA SP Δ ITALY QATAR U OMAN**SPAIN** SUDAN GVPT VIETNAM FRANCE PAKIST AN BAHRAIN BULGARIA SWITZERLAND **OPIA** ORWAYSERBIANORWAY **SPAIN** FRANC **NIGERIA**GERMANY ND U. A. EMIRATES NISTAN YEMEN SUDAN S HILE LUXEMBOURG LITHUANIAMACEDONIA TANZANIA ETNAM SOUTH KOREA HUNGARY CAMEROON YEMEN U. A. EMIRATES CHILE LUXEMBOURG LITHUANIA WAGE BOURG A JAN DENMARK SAUDI ARABIA YEMEN BRASILBELGIUM POLAND BELGIUM U.KINGDOM TURKMENISTAN CZECH REP. AZERBAIJAN DENMARK

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